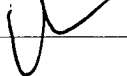


Work Order ID 87869

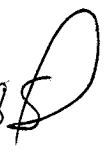
July-17-12


Page 1

Item ID: Revision ID:
Item Name:
Draw Nbr: Start Date: 7/17/12 10:14 Start Qty: 1.0000
Revision Nbr: Required Date: 7/17/12 10:12 Reqd Qty: 1.0000
Reference: ECN12-623 Cust Item ID: Customer ID:
Description: EASA STC: 10040294 Rev.1 dated 12-07-06 to kits in stk D119-646 Sales Order:

Approvals: Process Plan:  Date: Tooling: Date:
QC: Date: SPC (Y/N): Date:

Sequence ID	Work Center ID	Operation Description	Hours		Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
			Set Up	Run							

12/7/18 
MF
12-07-18

QC 21 - 12/7/18 

List Lots

Page 1 of 1

July-17-12 10:14:46 AM

Criteria : Item ID: 'D119-646-143', 'D119-646-211', 'D119-646-214', 'D119-646-241', 'D119-646-243', 'D119-646-243RevB', 'D119-646-451', 'D119-646-452' All
Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D119-646-211 Skidtube STD w/ Training Wearplates, LH	Main Warehouse FG	74790	6/07/12	1.0000	/	QC21	CHG001	
Total:				1.0000				
D119-646-241 Replacement Skidtube STD w/ Training Wearplates	Main Warehouse FG	52366	12/15/09	0.0000		QC21	CHG001	
	Main Warehouse FG	52560	12/14/09	0.0000		QC21	CHG001	
	Main Warehouse FG081	56861	6/07/12	1.0000	✓	QC21	CHG001	
Total:				1.0000				
D119-646-243 Replacement Float Skidtube w/ Training Wearplates	Main Warehouse FG	85540	7/16/12	1.0000	/			
Total:				1.0000				
D119-646-451 Wearplates, LH, OEM	Main Warehouse FG062	62539	10/26/10	1.0000	/	QC21	CHG001	
Total:				1.0000				
D119-646-452 Wearplates, RH, OEM	Main Warehouse FG062	62540	3/22/11	1.0000	/	QC21	CHG001	
Total:				1.0000				

12/17/12

5

ENGINEERING CHANGE NOTICE **DART AEROSPACE LTD**

MPP

Date: 12.07.16	Job No.:	ADR Yes/No: N	ADR Date:	ECN #: 12- 623
Product No.: D119-646		Created By: KJ	Approved By: <i>[Signature]</i>	
Product Name: Skidtubes		Checked By: AP		

Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL/MF	
Purchasing Coord.			
Production Engineering Coord.			

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord.	Y	PS	
QC Coordinator	Y	ED	
Customer Technical Support	Y	MB	
Marketing	Y	SW	
Customer Order Processing			

Reason for Change:
Corrected EASA stc

Documents Affected:
Release EASA STC: 10040294 Revision 1 dated 12-07-06

PAPERWORK UPDATE ☒ PARTS MUST COMPLY ☐ PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	N			
6	Update Product Compatability Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	N			
11	Update Product Specification Files	Y	KJ		12.07.16 <i>[Signature]</i>
12	Update Approved/Preliminary Dwg PDF Files	N			
13	Update Document Record (DR)	N			
14	Update Product Development Summary	Y	KJ		12.07.16 <i>[Signature]</i>
15	Update QSI 021 and/or STC Approval List	Y	KJ		12.07.16 <i>[Signature]</i>
16	Create/Update Parts / STC Database	Y	KJ		12.07.17 <i>[Signature]</i>
17	Update / Verify ARC Database	Y	KJ		12.07.17 <i>[Signature]</i>
18	Create / Update Change Record Form / Item Card Database	N			
19	Create / Update PPP's	N			
20	Red Decals required?	N			
21	Update Document Control Database / Laminated Dwgs	N			
22	Update Grey Project / Electronic Binder PDF Files	Y			12.07.17 <i>[Signature]</i>
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	N			
24					

Description / Action:

Please add EASA stc to all kits in stock/in progress. This ECN supercedes ECN12-618.

87869

u 12.07.17

ECN Verified & Complete: _____ Date: _____